

Date: Wednesday, 11/03/2009 8:48:43 AM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SHOULDER HARNESS
Job Number :	46198		
Estimate Number :	13126		
P.O. Number :		Part Number :	D3636041
This Issue :	11/03/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3636 REV B
First Issue :	11	Project Number :	N/A
Previous Run :	45720	Drawing Revision :	B
	Type :	Material :	
	PURCHASED PARTS	Due Date :	18/03/2009
Written By :		Qty:	20
Checked & Approved By :	<u>C209/03/11/11</u>	Um:	Each
Comment :	Est Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8309

Purchase Part Number: P/N 3104-1-061-2396

AMSAFE INC., PHOENIX, ARIZONA

Certificate of conformity is required

C209/03/11

Supplier:

(20)

2.0	D3636041	Shoulder Harness
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

SHOULDER HARNESS

batch B46198sf

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

C209/04/03 (x20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C209/04/03 (x20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 26069/4/3(20) sf

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 11/03/2009 8:48:44 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 46198

Part Number: D3636041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/04/03 dg

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.04.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

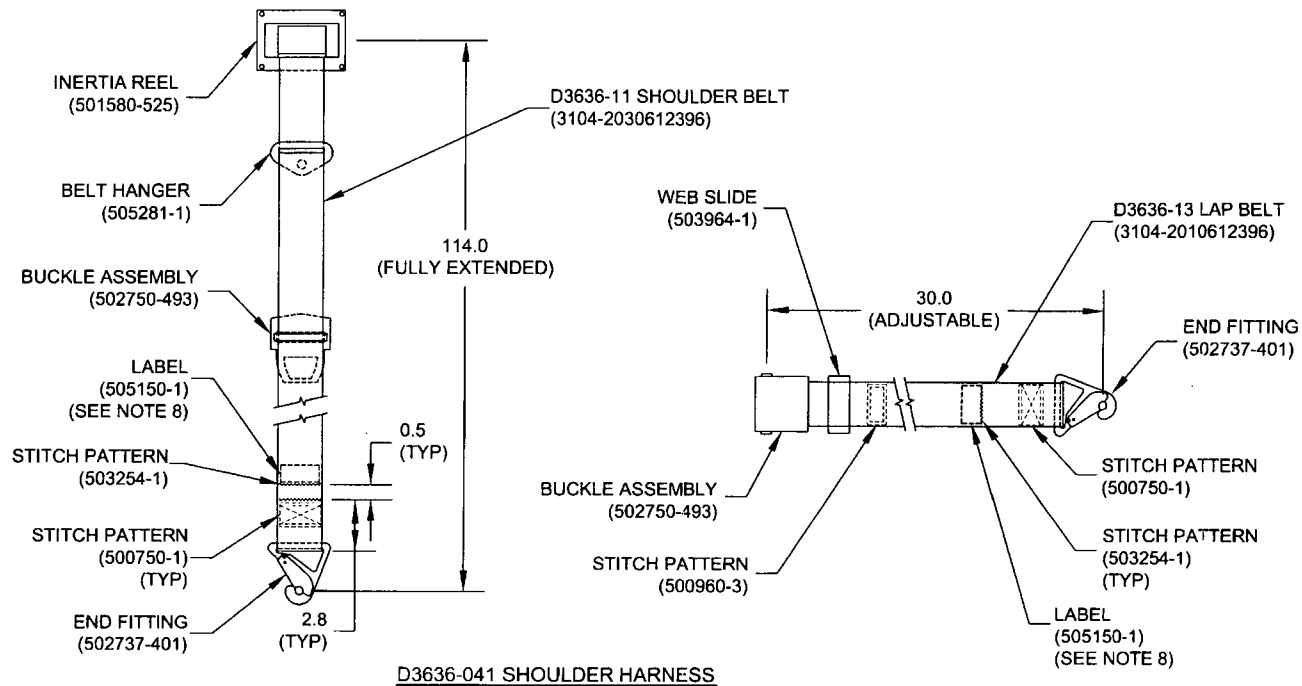
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
- PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

46198

RELEASED
07.11.14 W

B	NEW HARNESS P/N'S: REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE: REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC	
DRAWN	LE	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS UNCLASSIFIED AND CONTROLLED BY THE EXPORT CONTROL ACT. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

AMSAFE

CERTIFICATE OF CONFORMANCE

I certify that the article(s) listed below:

- *Conforms to all applicable drawing dimensions and specifications.
- * (If applicable) Meets the requirements of FAR 25.853 (a) Compartment Interiors.
- * (If applicable) Conforms to British CAA specifications.
- * (If applicable) All parts/materials are certified new, conform to the design data, and are in airworthy condition.
- *Meets all the requirements of TSO-C114.
- *The parts/materials reflected herein were produced under a FAA approved Manufacturing and Quality Assurance system/methods as set in FAR Part 21 Sub-Part O, Para. 21.601.
- *The conditions and tests required for TSO approval of this article are minimum performance standards.
- *It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standard.
- *TSO articles must have separate approval for installation in an aircraft. The article may be installed only if performed under 14 CFR part 43 or applicable airworthiness requirements.
- *For the latest copy of the CMM/SMM, please log onto www.amsafeaviation.com

CUSTOMER NAME: DART AEROSPACE

SALES ORDER NO. S171106

Line	Purchase Order No.	Am-safe Part No.	Rev.	Lot No.	Customer Part No.	Dated Code	Quantity
1	PO00008309	3104-1-061-2396	E	A0309	D3636041	4-02-09	20
<i>S. Carlos</i>							

This document is the property of the customer and should remain with the articles listed above.
PLEASE DELIVER TO THE QUALITY ASSURANCE DEPARTMENT

REMARKS:

NEW

AMSAFE INC

1043 NORTH 47th. AVENUE

PHOENIX, ARIZONA 85043 USA

PHONE: (602) 850-2850 FAX: (602) 850-2812

[Signature] 4-02-09
QUALITY ASSURANCE REPRESENTATIVE DATE

CUSTOMER

1. Approving National Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: CT2009-882	
4. Organization Name and Address: AmSafe Aviation 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM			5. Work order/Contract/Invoice Number: S171106 - 1 PAGES ATTACHED	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	RESTRAINT SYSTEM ASSY.	3104-1-061-2396	N/A	20	AG309	NEW
13. Remarks: Drawing: 3104 Rev: E TSO: TSO-C114 CUST PIN: D3030041 <div style="text-align: center; margin-top: 20px;"> </div>						
EXPORT: THIS PART MEETS THE SPECIAL REQUIREMENTS OF CANADA						
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation <input type="checkbox"/> Non-approved design data specified in Block 13.			19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: ODARF635947NM		20. Authorized Signature		21. Authorized/Certificate No.
17. Name (typed or printed): CYNTHIA TIJERINA		18. Date (m/d/y): APR 14/02/2009		22. Names (typed or printed)		23. Date (m/d/y):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						

AMSAFE

AMSAFE AVIATION
1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER

000178101

04/02/09

CUSTOMER NO.

10006113

SALES ORDER NO.

S171106

BOL NO.

000178101

PAGE NO.

1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
ONTARIO, CANADA K6A 1K7
Canada

MAIN FINISHED GOODS LOCATION
DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKESBURY, ONTARIO K6A 1K7
Canada

CUSTOMER ORDER NO.

P000008309

TERMS

NET30

FREIGHT

PP+

SHIP VIA

FEDEX P1

Ship to ID: 10006125

F.O.B.

ORIGIN

Sales Order Remarks:

Remarks:

4/2/09 -CHG:CHANGE SHIP TO FEDEX P1

SHIPMENT REFERENCE 000178101

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	Cust. Item No.: D3636041 3104 - 061-2396 RESTRAINT SYSTEM ASSY.	DRAWING: 3104 CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S171106-1	2009-04-01 20.0	20 Expire Ref.	20	0

✓
88 04/02/09

S
02/02/09

DATE SHIP	NO PCS	DESCRIPTION	WEIGHT	FINAL DESTINATION
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SPECIAL INSTRUCTIONS:

COUNTRY OF ORIGIN USA

AMSAFE**AMSAFE AVIATION**

1043 North 47th Avenue

PHOENIX, AZ 85043

PH (602)850-2850 FAX (602)278-3479

INVOICE

Please remit to:

AmSafe, Inc. #05

Lockbox #05

P.O. Box 53075

Phoenix, AZ 85072-3075

Customer No.

0006113

Invoice Date

04/02/09

Sales Order Number

S171106

Invoice Number

I178232

Purchase Order Number

PO00008309

Page No.

1

BILL TO: DART AEROSPACE
1270 ABERDEEN STREET
ONTARIO, CANADA K6A 1K7
Canada

SHIP TO: MAIN FINISHED GOODS LOCATION
DART AEROSPACE LTD.
HAWKSURRY, ONTARIO K6A 1K7
Canada

SOLD TO: DART AEROSPACE
1270 ABERDEEN STREET
ONTARIO, CANADA K6A 1K7
Canada

REMARKS:

Shipper No.

Freight

COMMENTS:

2 09 CHG:CHANGE SHIP TO FEDEX P1

TERMS		ORDER DATE	SALESPERSON	SHIP DATE	SHIP VIA	FEDEX P1	FOB POINT	
NET 30		03/13/09	HODGDON	04/02/09	TRACKING #	000178101	ORIGIN	
LINE	ITEM	DESCRIPTION		UM	QUANTITY	T A X	UNIT PRICE	EXTENDED AMOUNT
NO					BACK ORD.	SHIPPED		
1	3104-1 06-2396	DRAWING: 3104		EA	0.0			
	Customer P/N:	REV:						
	D3636041	RESTRAINT SYSTEM ASSY.			20.0	N	243.33	4,866.60
		S171106-1		20.0				
						TSO-C114		

Taxable: 4,866.60

Taxable:

undersigned, exporter/supplier of goods listed in this invoice/document, declares that according to
being valid in the European Union, the origin of these goods is the United States of America.

Signature:

Date:

4-20-09

Phoenix, Arizona, USA

Line Total:

4,866.60

Sales Tax:

USD Total:

AMSAFE**AMSAFE AVIATION**

1043 North 47th Avenue

PHOENIX, AZ 85043

PH (602)850-2850 FAX (602)278-3479

INVOICE

Please remit to:

AmSafe, Inc. #05

Lockbox #05

P.O. Box 53075

Phoenix, AZ 85072-3075

Customer No
10006113Invoice Date
04/02/09Sales Order Number
S171106Invoice Number
I178232Purchase Order Number
PO00008309Page No
1BILL TO: DART AEROSPACE
1270 ABERDEEN STREET
ONTARIO, CANADA K6A 1K7
CanadaSHIP TO: MAIN FINISHED GOODS LOCATION
DART AEROSPACE LTD.
HAWKSBURY, ONTARIO K6A 1K7
CanadaSOLD TO: DART AEROSPACE
1270 ABERDEEN STREET
ONTARIO, CANADA K6A
Canada

REMARKS:

COMMENTS:

4/2/09 CHG:CHANGE SHIP TO FEDEX P1

Shipper No.

Freight

TERMS		ORDER DATE	SALESPERSON	SHIP DATE	SHIP VIA	FEDEX P1	FOB POINT	
NET30		03/13/09	HODGDON	04/02/09	TRACKING #	000178101	ORIGIN	
LINE	ITEM	DESCRIPTION	UM	QUANTITY		T	UNIT PRICE	EXTENDED AM
NO.				BACK ORD.	SHIPPED	A		
						X		
1	3104-1-061-2396	DRAWING: 3104	EA	0.0	20.0	N	243.33	4,866.60
	Customer P/N:	REV:						
	D3636041	RESTRAINT SYSTEM ASSY.						
		S171106-1	20.0			TSO-C114		

Non-Taxable: 4,866.60

Total Taxable:

Line Total: 4,866.60

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Signature

Date

4/20/09

Phoenix, Arizona, USA

USD

Sales Tax:

Total:

4,866.60

AMSAFE

AMSAFE AVIATION
1043 North 47th Avenue
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)278-3479

INVOICE

Please remit to:
AmSafe, Inc. #05
Lockbox #05
P.O. Box 53075
Phoenix, AZ 85072-3075

Customer No:
0006113

Invoice Date
04/02/09

Sales Order Number
S171106

Invoice Number
I178232

Purchase Order Number
PO00008309

Page No.
1

BILL TO: DART AEROSPACE
1270 ABERDEEN STREET
ONTARIO, CANADA K6A 1K7
Canada

SHIP TO: MAIN FINISHED GOODS LOCATION
DART AEROSPACE LTD.
HAWKSBURY, ONTARIO K6A 1K7
Canada

SOLD TO: DART AEROSPACE
1270 ABERDEEN STREET
ONTARIO, CANADA K6A 1K7
Canada

REMARKS:

Shipper No.

Freight

COMMENTS:

4/2/09 CHG:CHANGE SHIP TO FEDEX P1

TERMS	ORDER DATE	SALESPERSON	SHIP DATE	SHIP VIA	FEDEX P1	FOB POINT
NET 30	03/13/09	HODGDON	04/02/09	TRACKING #	000178101	ORIGIN
LINE NO.	ITEM	DESCRIPTION	UM	QUANTITY	UNIT PRICE	EXTENDED AMOUNT
				BACK ORD.	SHIPPED	
1	3104-1 061-2396	DRAWING: 3104	EA	0.0	20.0	4,866.60
	Customer P/N:	REV:				
	D3636041	RESTRAINT SYSTEM ASSY.				
		S171106-1	20.0			
					TSO-C114	

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